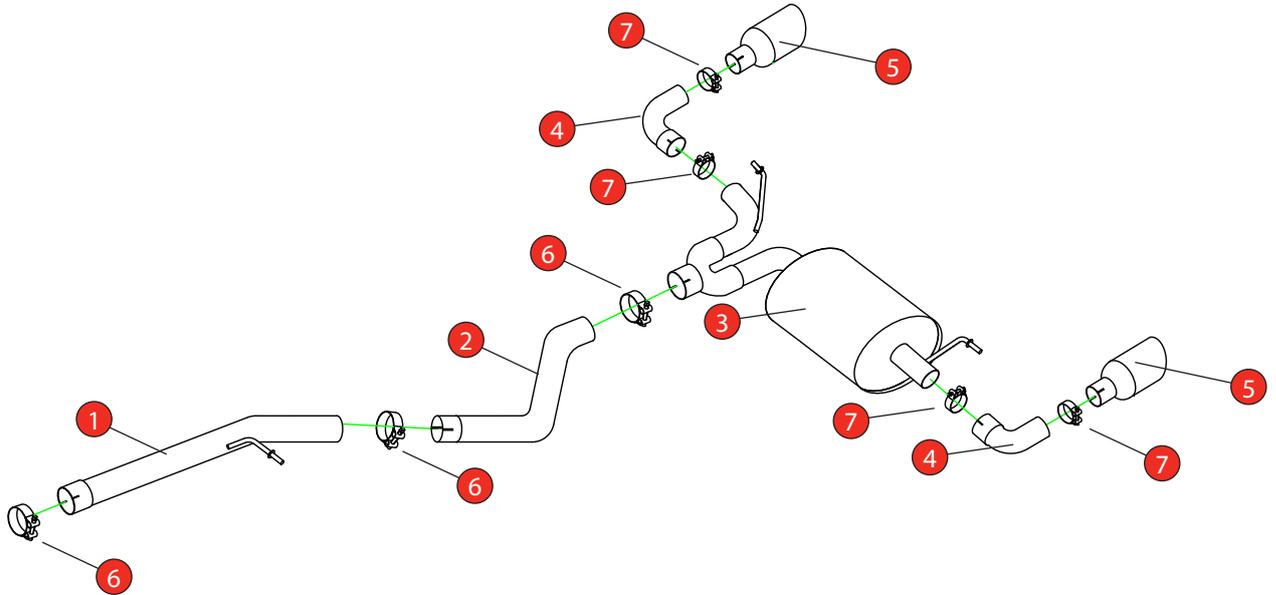


Car	BMW 220i G42	Part No.	SBM092CF
Year	2022 -Current	Fit Kits	408FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 76mm

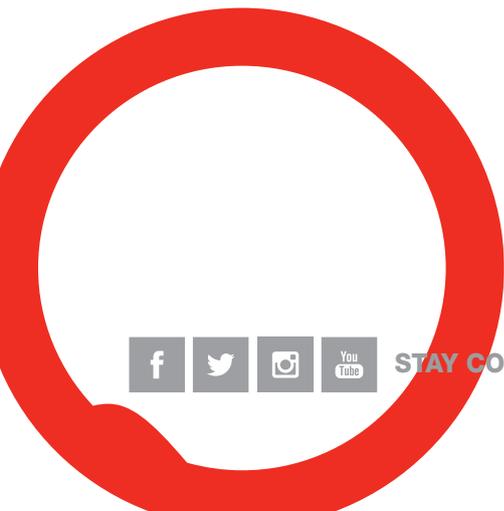
Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	870BM	Centre Pipe	1
2	871BM	Link Pipe	1
3	872BM	Rear Silencer	1
4	806VW	Trim Bend	2
5	Z023.10159	Ø100mm Carbon Fibre Ascari Trim	2
Fit Kit			
6	Z016.10062	79mm H/D Clamp	3
7	Z016.10070	65mm H/DClamp	4

DATE	31/10/2022
ISSUE	00
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW 220i G42	Part No.	SBM092CF
Year	2022 -Current	Fit Kits	408FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1 Hour 30 Minutes

Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Find the indent just before the resonator to mark out the cutting line. Cut along the line and de-bur the edges. Re-fit the original GPF and fit the Scorpion GPF-back following the line diagram on the first page.



STAY CONNECTED TO RED POWER.