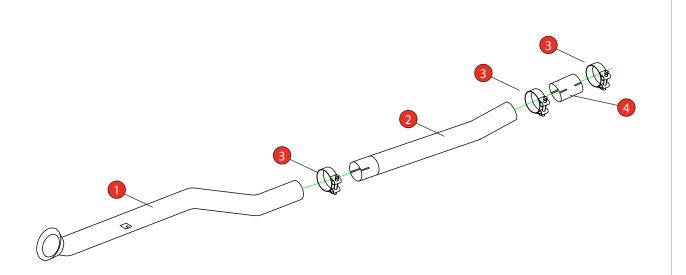


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	BMW 220I G42	Part No.	SBMP092			
Year	2022 -Current	Fit Kits	407FK			
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 76mm			
Estimated Fitting Time: 1 Hour						



NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Motorsport Use Only
1	868BM	GPF Delete front pipe	1	HOMOLOGATED	No
2	869BM	GPF Delete centre pipe	1	DATE	31/10/2022
					00
FITKI	Fit Kit			AUTHORISED	S Shipley
3	Z016.10062	79mm H/D Clamp	3		
4	AD133	Adaptor sleeve (Only required when fitting with OE GPF-back exhaust)	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







SCORPION // FITTING INSTRUCTIONS



Car	BMW 220I G42	Part No.	SBMP092
Year	2022 -Current	Fit Kits	407FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 76mm
E d'action de Fille	ing Times 4 Upper		

Estimated Fitting Time: 1 Hour

Cutting Instructions :





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To make it easier to cut the exhaust we reccomend remoiving it from the car. Find the indent just before the resonator to mark out the cutting line. Cut along the line and de-bur the edges. If fitting with the original GPF-back re-fit this now and then fit the Scorpion GPF delete following the line diagram on the first page. If fitting with the Scorpion GPF-back you do not need to use the supplied adaptor.



STAY CONNECTED TO RED POWER.